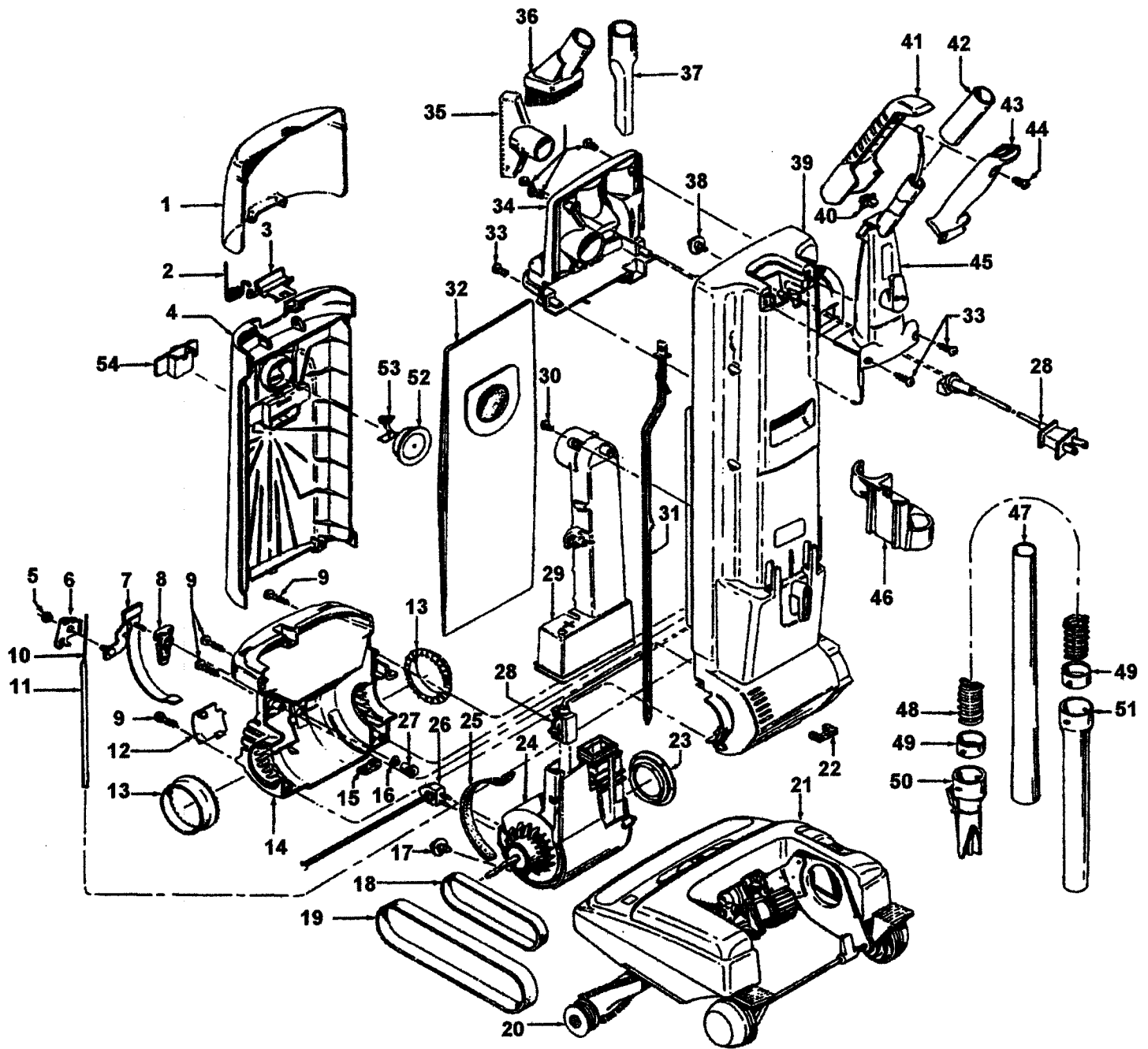


Power Drive - Bag Housing Models U6311-930, U6317-930, U6318-930 U6323-930,
U6329-93

Auto Drive - Bag Housing Model U6319-930
TurboPOWER 6000 - Bag Housing Model U6321-930



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Power Drive - Bag Housing Models U6311-930, U6317-930, U6318-930 U6323-930,
U6329-93

Auto Drive - Bag Housing Model U6319-930

TurboPOWER 6000 - Bag Housing Model U6321-930

1	37257171		Tool Door - AAN
2	38355008		Torsion Spring - FW
3	36151013		Latch - Bag Door - ABE
4	N/A		Bag Housing Door- ABR (U6311-930) (Incl. It. 2,3) (Use 37257223)
	37257197		Bag Housing Door - AAY (U6317-930) (incl. It. 2,3)
	37257195		Bag Housing Door- ABB (U6323-930) (incl. 2, 3, 54)
	37257196		Bag Housing Door - MB (U6329-930) (Incl. It. 2, 3, 54)
	37257201		Bag Housing Door - MB (U6319-930) (Incl. It. 2, 3, 4, 54)
	37257053		Bag Housing Door - AG (U6321-930) (Incl. It. 2, 3, 54)
	37257223		Bag Housing Door - AG (U6318-930) (Incl. It. 2, 3, 54)
5	21641558	*	Hex Nut - AAX
6	36131088		Cable Retainer Bracket - AY
7	43143045		Actuator Bar Assem. - AG
8	38511027		Pivot Bearing - AG
9	21447230	*	Screw - Self Tapping - FW (4)
10	43211009		Control Cable
11	66661203		Control Cable Tube - AG
12	37196006		Actuator Access Cover - ABE
13	38511002		Bearing - B2 (2)
14	37195103		Motor Cover - ABE (incl. It. 7, 8, 15, 16, 27)
15	38781042		Motor Cover Seal
16	19555-	*	Spring Washer
17	23187200		Tapping Screw and Washer Assem.
18	160147AG		Power Drive Belt
19	38528008		Agitator belt
20	48414013		Agitator Assembly Complete (P.- 282)
21			Agitator Housing - (See Detail)
22	38781041		Bag Housing Seal
23	38784012	+	Fan Chamber Seal - AG
24	43576102		Motor Assembly Complete (P.- 297)
25	34123043		Motor End Cap Seal
26	46328002		Dirt Finder Lead Assem.
27	33423007		Nut - Special
28	46388027		Attachment Cord AG - 35
29	38656029		Dirt Duct
30	21447003	*	Screw - Self Tapping - AY
31	38458039		Switch Rod
32	4010075Z		Throw - Away Bag (3 - Pak)
33	21447072	*	Screw - Self Tapping (6)
34	36433106		Tool Holder - ABE
35	38614036		Furniture Nozzle - ABR
	38614029		Furniture Nozzle - AG
36	43414146		Dusting Brush - ABR
	43414145		Dusting Brush - AG
37	38617026		Crevice Tool - ABR
	38617024		Crevice Tool - AG
38	23149001		Tapping Screw and Washer Assem.
39	37255014	+	Bag Housing (incl. It. 46)
40	36142002		Drive Control Pin - ABN
41	39458045		Handle Grip - Upper - ABE (Incl. t. 40)
42	31754002		Handle Sleeve
43	39458010		Handle Grip - Lower Half - ABE
44	21447041	*	Screw - Self Tapping
45	39466008		Upper Handle - ABE
46	36433103		Lower Hose Support - ABE
47	38634078		Extension Tube - AG
48	43434096		Cleaning Tool Hose - ABX (Incl. It. 49, 50, 51)
49	36116013		Hose Connector Collar - AG (2)
50	38638058		Hose Connector - AG
51	32286025		Hose Adapter - Long - AG
52	38733002		Bag Check Diaphragm (U6323-930) (U6329-930)
53	51151004		Indicator Flag - BZ (U6323-930) (U6329-930)
54	35111004		Scent Tablet Drawer - AG U6319-930) (U6321-930, U6323-930, U6329-930)

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37257142 +
ITEMS NOT ILLUSTRATED

Scent Dispenser Cover - (U6311-930) (U6318-930)

57363002 +
PACKAGING MATERIAL

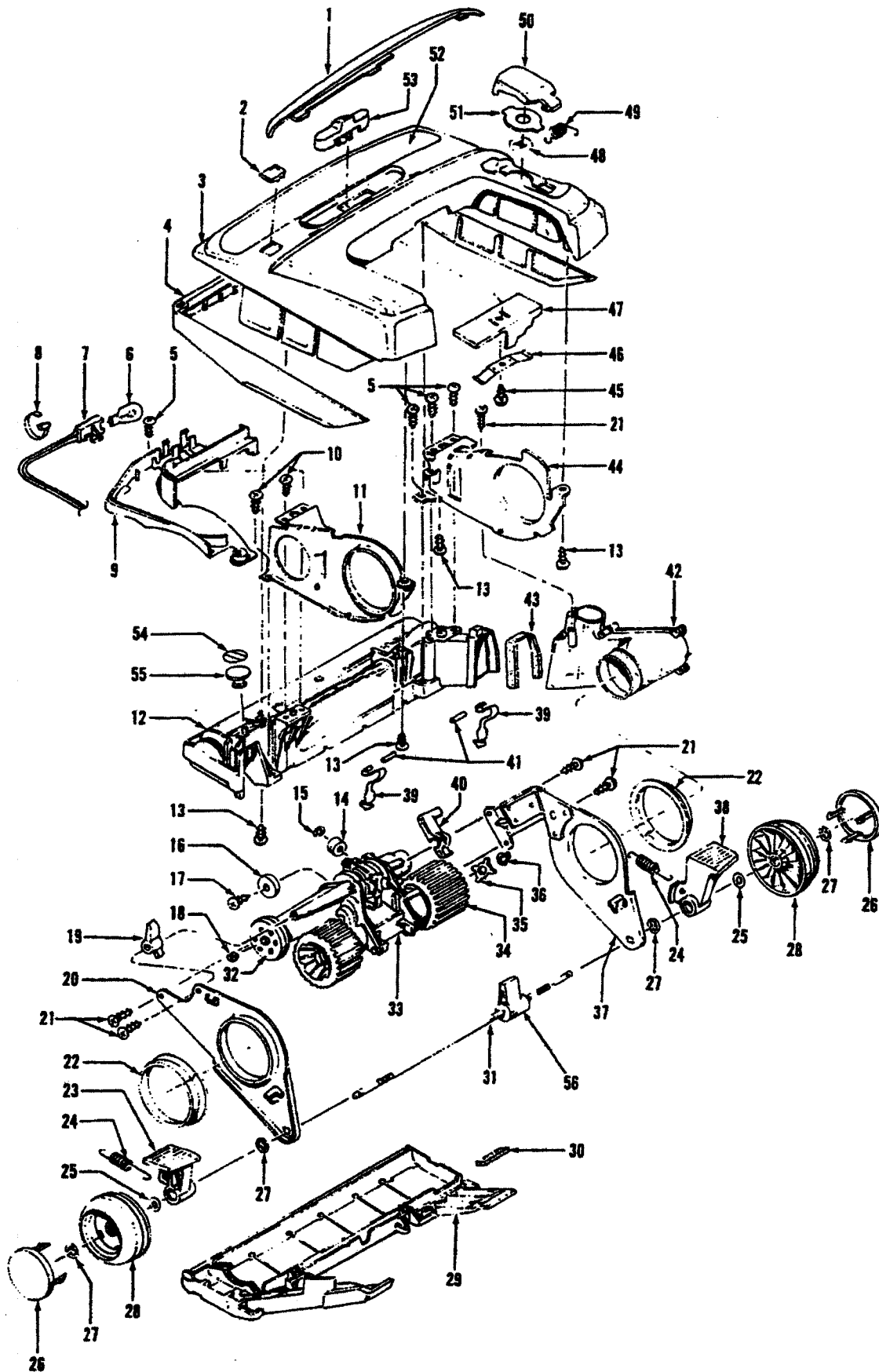
Air Freshener Tablet

56511A06 +
58164015
58314007 +
58385027 +
58333014 +
58334016 +
58366102 +
58362005 +
58433006
58461026 +

Owners Manual
Carton - Common
Cleaner Support
Cleaner Support U6319-930, U6321-930
Rear Support
Front Support
Front Support U6319-930, U6321-930
Handle Support
Tube
Hood Support - Foam

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Power Drive - Agitator Housing Models U6311-930, U6317-930, U6318-930, U6323-930,
U6329-930 Dirt Finder w/Power Drive - Agitator Housing Model U6331-93
Auto Drive - Agitator Housing Model U6319-930 TurboPOWER 6000 - Agitator Housing
Model U6321-93
TurboPOWER 7000 - Agitator Housing Model U6335-930



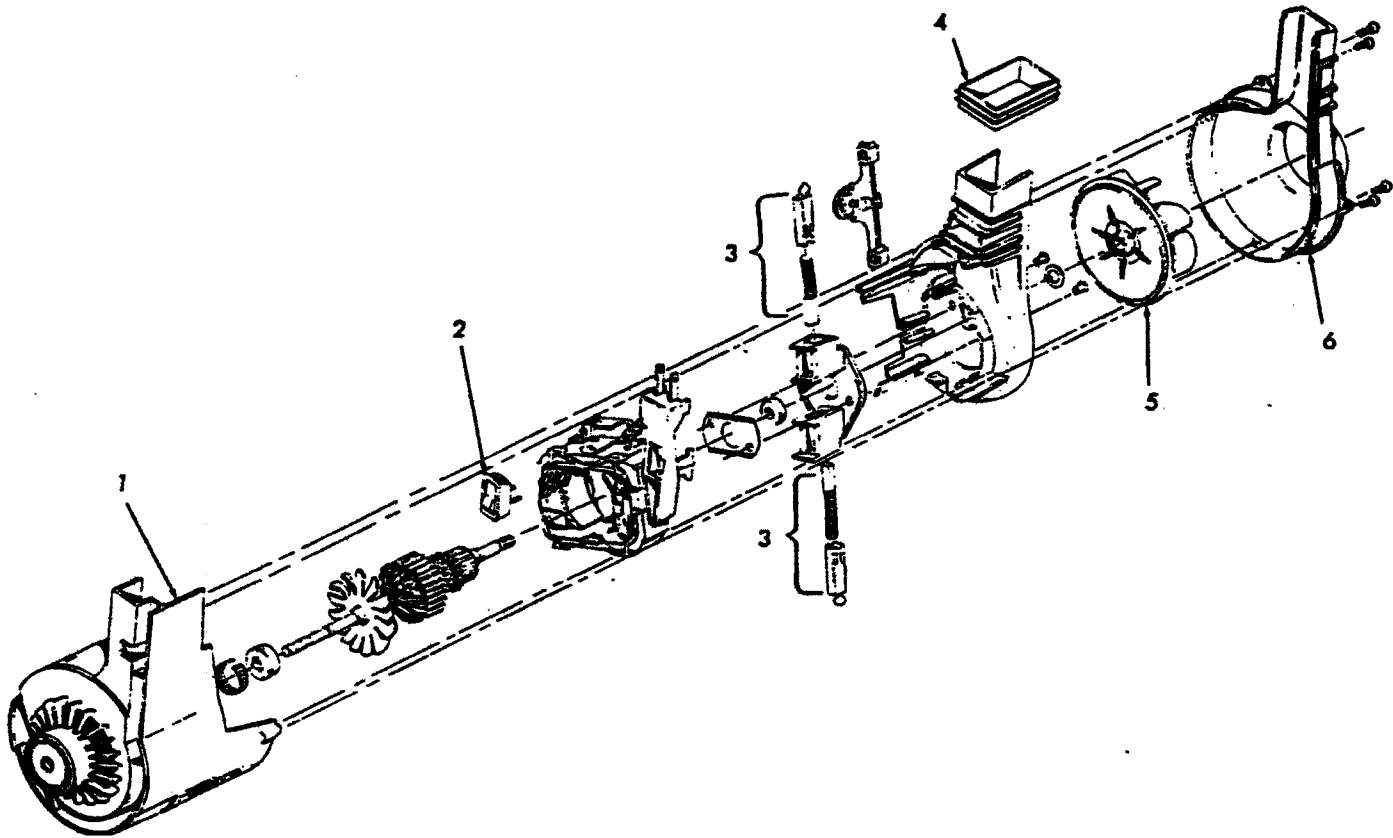
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Power Drive - Agitator Housing Models U6311-930, U6317-930, U6318-930, U6323-930,
 U6329-930 Dirt Finder w/Power Drive - Agitator Housing Model U6331-93
 Auto Drive - Agitator Housing Model U6319-930 TurboPOWER 6000 - Agitator Housing
 Model U6321-93
 TurboPOWER 7000 - Agitator Housing Model U6335-930

1	39383092		Dirt Finder Lens
2	37246005		Belt Indicator Panel - ABR (U6311-930)
	37246004		Belt Indicator Panel - AAY (U6317-930)
	37246007		Belt Indicator Panel - MB (U6319-930)
	37246008		Belt Indicator Panel - AG (U6318-930)
	39382008	+	Belt Indicator Lens - BZ (U6321-930) (6335-930) (U6323-930) (U6329-930) (U6331-930)
3	42252362		Hood Assem. - ABR (U6311-930)
	42252365	+	Hood Assem. - AAY (U6317-930) use 42252A05
	42252366		Hood Assem. - MB (U6329-930)
	42252386		Hood Assem. - ABM (U6331-930)
	42252A05		Hood Assem. - AG U6321-930, U6323-930, U6335-930
	42252A21		Hood Assem. - AG U6318-930, U6319-930
4	36235087		Furniture Guard - ABE
5	21447003	*	Screw - Self - Tapping - AY (4)
6	27313101		Dirt Finder Lamp
7	46328002		Dirt Finder Lead Assem.
8	27479307	*	Lead Wire Tie
9	36912006		Dirt Finder Bracket - AG
10	21447203	*	Screw - Self Tapping - AY (2)
11	35476016		Agitator Housing Bracket - L.H.
12	42246134		Agitator Housing Assem. (U6311-930) (U6317-930) (U6319-930) (Incl. It. 10, 11
	42246135		Agitator Housing Assem. U6321-930 U6323-930 U6329-930 U6331-930 U6335-930 (Incl. It. 10, 11
13	21447014	*	Screw - Self Tapping (4)
14	31142014	+	Roller
15	163699	*	Retaining Ring
16	32761003		Wheel
17	21479782	+	Self Tapping Screw
18	160031	*	Nut (PD. Unit / Pulley) (2)
19	38562010		Lifter - L.H.
20	35476012		Frame - L.H. - AG
21	17001 FW	*	Screw - Self Tapping (5)
22	32155004		Bearing (2)
23	38452071		Handle Release Lever - L.H. - AG
24	38335014		Spring (2)
25	21312772	*	Washer - AY (2)
26	37912013	+	Wheel Cover (2)
27	13730-	*	Lock Ring (4)
28	38522032		Rear Wheel - ABE (2)
29	37245087		Bottom Plate - ABE
30	34122019	*	Bottom Plate Duct Seal
31	32547002		Rear Axle - AY
32	38537001		Drive Pulley - AG
33	43124013		Power Drive Unit - (Inc. items 14, 15, 16, 17, 18, 21, 32, 34(2), 35(2), 36(2), 37, 40
34	163340AG		Drive Wheel Assembly
35	160040AY		Key Lock
36	160014	*	Retaining Ring
37	41967004		Frame Assembly - AG. - R.H.
38	38452059		Handle Release Lever - AG. - R.H.
39	34788001		Agitator Clip (2 req'd)
40	38562013		Lifter - AG - R.H.
41	31522016		Pin - HE (2 req'd)
42	43486005		Duct Assembly
43	34123003		Duct Seal
44	35476027		Agitator Housing Bracket - ABD - R.H.
45	21447203	*	Screw - Self Tapping - AY
46	34751002		Detent Spring
47	38563018		Cam - HE
48	21362006	*	Speed Nut

49	38351016		Spring - FW
50	37257191		Air Intake Door Assembly - ABR (incl. 48,51) (U6311-930)
	37257190	+	Air Intake Door Assembly - AAY (incl. 48,51) (U6317-930)
	37257193		Air Intake Door Assembly - ABB (Incl. 48,51) (U6323-930)
	37257192		Air Intake Door Assembly - MB (Incl. 48,51) (U6329-930)(U6319-930)
	37257194		Air Intake Door Assembly - ABM (Incl. It. 48,51) (U6331-930)
	37257202		Air Intake Door Assem. - AG (U6319-930)(U6335-930)(U6321-930) (U6318-930) (Incl. It. 48, 51)
51	38784057	+	Seal - AG
52	52115201	+	Hood Nameplate (U6311-930)
	52115200		Hood Nameplate (U6317-930) (U6319-930), (U6318-930)
	52115202	+	Hood Nameplate (U6323-930) (U6329-930) (U6331-930)
	52115205	+	Hood Nameplate (U6321-930) (U6335-930)
53	38421086		Nozzle Adjustment Lever - ABE
54	51619004	+	Belt Indicator Label (U6323-930) U6321-930, U6329-930, U6331-930, U6335-93
55	32373001		Belt Indicator - BZ (U6323-930) (U6329-930) (U6331-930) (U6321-930) (U6335-930)
56	38452053		Handle Release - AG

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Motor Assembly - 43576102

- | | | |
|---|----------|---------------------------------|
| 1 | 37194035 | Motor End Cap - ABE |
| 2 | 28218043 | Switch Assembly - AAP |
| 3 | 41311016 | Brush Holder Assembly (2 req'd) |
| 4 | 38783020 | Duct Seal - AG |
| 5 | 38755030 | Fan - HE |
| 6 | 38736019 | Fan Chamber - ABE |

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